

SECTION 16114 CABLE TRAYS

PART I - GENERAL

1.01 SECTION INCLUDES

- A. The work covered under this section consists of the furnishing of all necessary labor, supervision, materials, equipment, tests and services to install complete cable tray systems as shown on the drawings.
- B. Cable tray systems are defined to include, but are not limited to straight sections of [ladder type] [trough type] [solid bottom type] [channel type] cable trays, bends, tees, elbows, drop-outs, supports and accessories.

1.02 REFERENCES

- A. ANSI/NFPA 70 - National Electrical Code.
- B. ASTM A123 - Specification for Zinc (Hot Galvanized) Coatings on Products Fabricated from Rolled, Pressed, and Forged Steel Shapes, Plates, Bars, and Strip.
- C. ASTM A653 - Specification for Steel Sheet, Zinc-Coated (Galvanized) by the Hot Dip Process, Structural (Physical) Quality.
- D. ASTM A1011 - Specification for Steel, Sheet and Strip, Hot-Rolled, Carbon, Structural, High-Strength Low-Alloy and High Strength Low Alloy with Improved Formability.
- E. ASTM A1008 - Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy and High-Strength Low-Alloy with Improved Formability.
- F. ASTM B633 - Specification for Electrodeposited Coatings of Zinc on Iron and Steel.
- G. NEMA VE 1 - Metallic Cable Tray Systems.
- H. NEMA VE 2 - Cable Tray Installation Guidelines.

1.03 DRAWINGS

- A. The drawings which constitute a part of these specifications indicate the general route of the cable tray systems. Data presented on these drawings is as accurate as preliminary surveys and planning can determine until final equipment selection is made. Accuracy is not guaranteed and field verification of all dimensions, routing, etc., is required.
- B. Specifications and drawings are for assistance and guidance, but exact routing, locations, distances and levels will be governed by actual field conditions. Contractor is directed to make field surveys as part of his work prior to submitting system layout drawings.

1.04 SUBMITTALS

- A. Submittal Drawings: Submit drawings of cable tray and accessories including clamps, brackets, hanger rods, splice plate connectors, expansion joint assemblies, and fittings, showing accurately scaled components.
- B. Product Data: Submit manufacturer's data on cable tray including, but not limited to, types, materials, finishes, rung spacings, inside depths and fitting radii. For side rails and rungs, submit cross sectional properties including Section Modulus (Sx) and Moment of Inertia (Ix).

1.05 QUALITY ASSURANCE

- A. Manufacturers: Firms regularly engaged in manufacture of cable trays and fittings of types and capacities required, whose products have been in satisfactory use in similar service for not less than 5 years.
- B. NEMA Compliance: Comply with NEMA Standards Publication Number VE 1, "Cable Tray Systems".
- C. NEC Compliance: Comply with NEC, as applicable to construction and installation of cable tray and cable channel systems (Article 392, NEC).
- D. UL Compliance: Provide products which are UL classified and labeled.
- E. NFPA Compliance: Comply with NFPA 70B, "Recommended Practice for Electrical Equipment Maintenance" pertaining to installation of cable tray systems.

1.06 DELIVERY, STORAGE AND HANDLING

- A. Deliver cable tray systems and components carefully to avoid breakage, denting and scoring finishes. Do not install damaged equipment.
- B. Store cable trays and accessories in original cartons and in clean dry space; protect from weather and construction traffic.

PART 2 - PRODUCTS

2.01 ACCEPTABLE MANUFACTURERS

- A. Manufacturer: Subject to compliance with these specifications, Eaton's B-Line series cable tray and cable channel, systems to be installed shall be as manufactured by Eaton.

2.02 CABLE TRAY SECTIONS AND COMPONENTS

- A. General: Except as otherwise indicated, provide metal cable trays, of types, classes and sizes indicated; with splice plates, bolts, nuts and washers for connecting units. Construct units with rounded edges and smooth surfaces; in compliance with applicable standards; and with the following additional construction features.
- B. Materials and Finish: Material and finish specifications for each tray type are as follows:
 - 1. Aluminum: Straight section and fitting side rails and rungs shall be extruded from Aluminum Association Alloy 6063. All fabricated parts shall be made from Aluminum Association Alloy 5052.
 - 2. Pre-Galvanized Steel: Straight sections, fitting side rails, rungs, and covers shall be made from structural quality steel meeting the minimum mechanical properties and mill galvanized in accordance with ASTM A653 SS, Grade 33, coating designation G90. Covers for all steel trays will also be furnished from mill galvanized steel in accordance with ASTM A653 G90.
 - 3. Hot Dip Galvanized Steel: Straight section and fitting side rails and rungs shall be made from structural quality steel meeting the minimum mechanical properties of ASTM A1011 SS, Grade 33 for 14 gauge and heavier, ASTM A1008, Grade 33, Type 2 for 16 gauge and lighter, and shall be hot dip galvanized after fabrication in accordance with ASTM A123. All covers and splice plates must also be hot dip galvanized after fabrication; mill galvanized covers are not acceptable for hot dipped galvanized cable tray. All hot dip galvanized after fabrication steel cable trays must be returned to point of manufacture after coating for inspection and removal of all icicles and excess zinc. Failure to do so can cause damage to cables and/or injury to installers.
 - 4. Stainless Steel: Straight section and fitting side rails and rungs shall be made of AISI Type 304 or Type 316 stainless steel. Transverse members (rungs) shall be welded to the side rails with Type 316 stainless steel welding wire.

2.03 TYPE OF TRAY SYSTEM

- A. Ladder type trays shall consist of two longitudinal members (side rails) with transverse members (rungs) welded to the side rails. Rungs shall be spaced [6] [9] [12] inches on center. Spacing in radiused fittings shall be 9 inches and measured at the center of the tray's width. Rungs shall have a minimum cable bearing surface of $\frac{7}{8}$ " with radiused edges. No portion of the rungs shall protrude below the bottom plane of the side rails. ** Each rung must be capable of supporting the cable load, with a safety factor of 1.5, and a 200 lb. concentrated load when tested in accordance with NEMA VE 1, section 5.4.
***Omit text for Series 1 cable tray systems.*
- B. Non-ventilated solid bottom trays shall consist of two longitudinal members (side rails) with a flat bottom welded to the side rails on top of 12" spaced rungs.

Appendix - Full Cable Tray Systems Specification

- C. Tray Sizes shall have [3] [4] [5] [6] inch minimum usable load depth, or as noted on the drawing.
- D. Straight tray sections shall have side rails fabricated as I-Beams. All straight sections shall be supplied in standard [10] [12] [20] [24] [25] [30] [40] foot lengths, except where shorter lengths are permitted to facilitate tray assembly lengths as shown on drawings.
- E. Tray widths shall be [6] [9] [12] [18] [24] [30] [36] inches or as shown on drawings.
- F. All fittings must have a three inch tangent and a minimum radius of [12] [24] [36] [48] inches.
- G. Splice plates shall be the bolted type made as indicated below for each tray type. The resistance of fixed splice connections between an adjacent section of tray shall not exceed .00033 ohm. Splice plate construction shall be such that a splice may be located anywhere within a continuously supported span without diminishing rated loading capacity of the cable tray.
 - 1. Aluminum Tray - Splice plates shall be made of 6063-T6 aluminum, using four square neck carriage bolts and serrated flange locknuts. Hardware shall be zinc plated in accordance with ASTM B633, SC1. If aluminum cable tray is to be used outdoors, then hardware shall be Type 316 stainless steel.
 - 2. Steel (including Pre-Galvanized and Hot Dip Galvanized) - Splice plates shall be manufactured of high strength steel, meeting the minimum mechanical properties of ASTM A1011 HSLAS, Grade 50, Class 1. Each splice plate shall be attached with ribbed neck carriage bolts and serrated flange locknuts. Hardware shall be zinc plated in accordance with ASTM B633 SC1 for pre-galvanized cable trays, or Chromium Zinc in accordance with ASTM F-1136-88 for hot dip galvanized cable trays.

Splice plates shall be furnished with straight sections and fittings.

- H. Cable Tray Supports: Shall be placed so that the support spans do not exceed the maximum span indicated on drawings. Supports shall be constructed from 12 gauge steel formed shape channel members 1⁵/₈" x 1⁵/₈" with necessary hardware such as Trapeze Support Kits (9G-55XX-22SH) as manufactured by Eaton [or engineer approved equal]. Cable trays installed adjacent to walls shall be supported on wall mounted brackets such as B409 as manufactured by B-Line [or engineer-approved equal].
- I. Trapeze hangers and center hung supports shall be supported by 1/2" (minimum) diameter rods.
- J. Barrier Strips: Shall be placed as specified on drawings and be fastened into the tray with self drilling screws.
- K. Accessories: Special accessories shall be furnished as required to protect, support, and install a cable tray system. Accessories shall consist of, but are not limited to; section splice plates, expansion plates, blind-end plates, specially-designed ladder drop-outs, barriers, etc.

2.04 LOADING CAPACITIES

- A. Cable tray shall be capable of carrying a uniformly distributed load of _____ lbs./ft. on a _____ ft. support span with a safety factor of 1.5 when supported as a simple span and tested per NEMA VE 1, section 5.2. **In addition to the uniformly distributed load the cable tray shall support 200 lbs. concentrated load at mid-point of span. ** Load and safety factors specified are applicable to both the side rails and rung capacities. Cable tray shall be made to manufacturing tolerances as specified by NEMA.

***Omit text for Series 1 cable tray systems.*

PART 3 - EXECUTION

3.01 INSTALLATION

- A. Install cable trays as indicated; in accordance with equipment manufacturer's instructions, and with recognized industry practices (NEMA VE 2), to ensure that the cable tray equipment complies with requirements of NEC, and applicable portions of NFPA 70B and NECA's "Standards of Installation" pertaining to general electrical installation practices.
- B. Coordinate cable tray with other electrical work as necessary to properly interface installation of cable tray work with other work.
- C. Provide sufficient space encompassing cable trays to permit access for installing and maintaining cables.

3.02 TESTING

- A. Test cable trays to ensure electrical continuity of bonding and grounding connections, and to demonstrate compliance with specified maximum grounding resistance. See NFPA 70B, Chapter 18, for testing and test methods.
- B. Manufacturer shall provide test reports witnessed by an independent testing laboratory of the "worst case" loading conditions outlined in this specification and performed in accordance with the latest revision of NEMA VE 1.

END OF SECTION